

Metropolitan Water Reclamation District of Greater Chicago

Welcome to the August Edition of the 2021 M&R Seminar Series

NOTES FOR SEMINAR ATTENDEES

- All attendees' audio lines have been muted to minimize background noise.
- A question and answer session will follow the presentation.
- Please use the "Chat" feature to ask a question via text to "All Panelists".
- The presentation slides will be posted on the MWRD website after the seminar.
- This seminar has been approved from the ISPE for one PDH, and approved from the IEPA for one TCH. Certificates will only be issued to participants who attend the entire presentation.



JAMES FOTOUHI PROGRAM MANAGER BLOOM, WASHINGTON, D.C.

As Program Manager for Biosolids Operations, James ensures that all DC Water and contractual biosolids operations and services at the Blue Plains Wastewater Treatment Plant follow the internal biosolids management plan and system, as well as Federal, State, and local regulatory permits and requirements. He also oversees blending, greenhouse and co-digestion operations, including managing the activities of over 50 contractor drivers, crane operators, and dispatchers. James holds a Bachelor's degree in Civil Engineering from the University of British Columbia and worked for BlueTech Research and Engineers without Borders before joining DC Water.



APRIL R. THOMPSON DIRECTOR OF MARKETING AND SALES BLOOM, WASHINGTON, D.C.

April Thompson is Director of Marketing and Sales for Bloom, a branded Class A EQ biosolids product developed by DC Water. Her main responsibilities include overseeing, planning and implementing all marketing and sales activities for Bloom, DC Water's recycled class A biosolids soil amendment produced at Blue Plains, the world's largest advanced wastewater treatment plant. Her achievements include growing sales 338% in one year, from 9,251 tons to 40,514 tons, and landing several prominent new accounts.

A graduate of The American University and the University of Virginia with an MBA and a master's in international development, April has worked at the nexus of entrepreneurship, agriculture/horticulture and the environment both locally and internationally. She has also worked as a freelance writer, editor and marketing/communications consultant for more than 20 years.



Bloom: Lessons in Biosolids Marketing & Sales

April Thompson Director of Marketing and Sales, Bloom James Fotouhi Program Manager, Resource Recovery, DC Water



There is no such thing as waste, only wasted resources.

370 million gallons/day (16.2 m³/s) design capacity Largest advanced Water Resource Recovery Facility in the world

Elen finni





Blue Plains: Anaerobic Digestion / Thermal BLOOM BETTER EARTH. Hydrolysis





Thermal Hydrolysis Process





Program Benefits

Reduce biosolids quantities by more than 50%



Improve product quality (Class A and more)

Generate 8 MW of clean, renewable power



Cut GHG emissions dramatically - by 1/3 or 50,000 MT CO2e annually



Save millions of dollars annually

40,000 — Digester and CHP provide ~40% of the Blue Plains Energy Needs





Technology Assessments







Volatile Solids Destruction

- Tested over 50 Digestion options at lab-scale (VT)
 - Feedstock for all tests was Blue Plains solids (primary and WAS)





Digested Biosolids Odor





Class B vs. Class A Product







Results: Dilution to Threshold



Results: Odor Descriptor



GOOD SOIL,[®] BETTER EARTH.

BIOSOLIDS WORKGROUP MEETING JANUARY 13, 2021 MES AGENDA ITEMS (cont'd)

TOTAL BLUE PLAINS AWTP INCIDENTS NOTED BY MES STAFF DURING THE PERIOD JANUARY 1, 2020 THROUGH DECEMBER 31, 2020

	Jan- 20	Feb- 20	Mar- 20	Apr- 20	May- 20	Jun- 20	Jul- 20	Aug- 20	Sep-20	Oct- 20	Nov- 20	Dec- 20	TOTALS
Odors Noted by MES Inspector	0	0	0	0	0	0	0	0	0	0	0	0	0
Odor Complaint From Public	0	0	0	0	0	0	0	0	0	0	0	0	0
Odor Noted by Contractor	0	0	0	0	0	0	0	0	0	0	0	0	0
Overturned Trailers	0	0	0	0	0	0	0	0	0	0	0	0	0
Truck/Equipment Malfunctions	0	0	0	0	0	0	0	0	0	0	0	0	0
Vehicle Accident	0	0	0	1	0	0	0	0	0	0	0	0	1
Contractor /Field Management Issues	0	0	0	0	0	0	0	o	0	0	0	0	о
Biosolids pH/Treatment/Quality	0	0	0	0	0	0	0	0	0	0	0	0	0
Biosolids Spills	0	0	0	0	0	0	0	0	0	0	0		0
General Complaint	0	0	0	0	0	0	0	0	0	0	0	0	0
Informational Requests/ Inquiries from the Public	0	o	o	0	0	0	0	o	0	0	0	o	о
Dragout onto Public Roadways	0	1	0	1	0	0	0	0	0	0	0	0	2
ESTIMATED NUMBER OF ONE WAY TRUCK TRIPS *=	308	298	310	283	154	218	225	267	283	174	212	N/A	2,733
TOTAL INCIDENTS =	0	1	0	2	0	0	0	0	0	0	0	0	3

*Estimated Number of One-way Truck Trips = (Number of Trips Direct From the Plant) + (Tonnage Removed Out From Storage / 24 Tons per Truckload) N/A = This data not available at this time

NOTE: Began adding complaints from DEQ PReP Database in June 2015



Research – DC Water invested in both product efficacy research and risk potential

Virginia Tech

- Drought resistance study
- Greenhouse gas balance
- Wintertime N uptake

University of Maryland

- Beneficial soil microbes
- Wye poplar plantation surface application
- Mine reclamation with poplars
- Turfgrass growth Trials
- Wetlands Restoration USDA + University of Maryland
- Triclosan, triclorocarbon PBDEs

- P land base analysis
- Blended soil products development











Outreach Pre-Launch



mayor_bowser Washington, Distric...

49 likes

mayor_bowser Yesterday, DC became the first city in the nation to employ thermal hydrolysis technology with the largest facility in the world. This project will allow DC Water to provide clean, green renewable power by collecting sewage for production of electric powe & recoverable heat. This 'green gold' w reduce greenhouse gas emissions & save taxpayers money. Turning #pooptopower is just another way we

Log in to like or comment.

- Proactive meetings with community gardens and environmental groups
- Ensure all elected officials are informed and on board
- Donate to gardens and non-profits with a high-quality product
- Engage the press and inoculate with facts
- Gather and disseminate testimonials and success stories
- Demo gardens, bringing delicious food grown in Bloom to meetings

BLCKOM GOOD SOIL,® BETTER EARTH.

An exceptional soil amendment





Bloom Marketing by Blue Drop

- Blue Drop is the non-profit LLC of DC Water
- Blue Drop established to generate and manage non-ratepayer revenue
- Contract with DC Water for Bloom Sales and Marketing
- Sales goals set to help meet aggressive biosolids budgets
- Blue Drop also helps manage the revenue from renewable energy credit sales generated by the biosolids program



Bloom Timeline

- First product from digesters: November 2014
- First Distribution (free sample): November 2015
- First product sale: August 2016
- First Distribution & Marketing permits: November 2016
- Bloom trademark registered: January 2017
- First daily production sell-out: April 2018 (450 wt)
- First bagged product in stores: May 2018
- First month sellout: April 2019
- Sales team expansion: November 2019
- Broke \$1M in savings and revenue and 40k tons sold: 2020



Sales & Marketing Bloom, Five Years In

- Marketing is done through Blue Drop, the DC Water non-profit arm built to generate non-ratepayer revenue
- Focus on business to business (B2B) segments: soil blenders, landscapers, nurseries, bulk suppliers, turf growers, farms
- Selling raw cake as well as value added products produced at the plant and through private partnerships
- 2.5 person sales team, each focused on different market segments
- Free/cheap trials for early adopters but otherwise insisting on market rate
- Hauling is mainly contracted, largest expense and ends up being subsidized for many customers



Bloom Products

- Fresh Bloom:
 - Biosolids straight from process
 - Good for farming, construction, blending application
 - Product slinkiness, limits use in home gardening.
- Cured Bloom (100% Bloom):
 - Dried/windrowed material
 - Granular, easy to use
 - Higher nutrient content
 - Requires space and labor to produce
 - Lawn, landscape, home gardens etc
- Blended Products
 - Woody Blend (compost substitute)
 - Sandy Blend (preferred topdress)
 - Same end users as Cured Bloom







BLOOD SOIL," On-Site Blending Facility







Cured Bloom

- Similar to windrow composting
- (biosolids cake air dried to ~60% solids)
- Short piles in long rows, turned regularly and covered during rain
- Private partners curing and bagging; receive royalty on bag sales





Moisture Level of Cured Bloom Makes it Suitable for Bags or Bulk





Pricing Strategy

- Fresh Bloom (cake):
 - Subsidized rate for agricultural customers (\$2-6/ton including delivery, depending on location). Spreading provided free for some large-scale farm customers
 - \$5.10/ton plus delivery for all other customers soil blenders and construction
- Blends:
 - Tiered pricing that ranges from \$10-\$24/cubic yard, depending on the order size/product type, plus delivery (\$5/mile/truckload)
 - Tiered pricing allows resellers to markup and come at an equivalent price to our small order pricing
- Bags:
 - \$4.75 \$6/50 pound bag for distributors/wholesalers, suggested retail price of \$9.50/bag
- Some commercial customers (soil blenders, resellers, construction) pick up with their own trucks these deals are much more profitable given hauling costs



Bloom has built a market position based on consistent product availability, high quality assurance, competitive pricing and strong customer service/technical assistance

Bloom faces different competition in different market segments:

- Leafgro, a popular leaf compost made by a municipal yard waste with good brand recognition
- Chicken litter for farms looking for fertilizer/organic matter (as well as chemical fertilizers)
- Orgro, another biosolids product made in a neighboring city



Our Customers









School Landscaping

Hops Farm

Home Veg Gardens

Raised Beds

Commercial Corn

Construction/Blending & Agriculture, Ideal Applications for Fresh Bloom





MD 5 (Branch Ave.) at Brandywine Rd. and MD 373 (Accokeek Rd.) Improvement Project

- Lane Construction contractor for SHA route 5 interchange.
- Incorporated Bloom into existing heavy clay sub soil to meet SHA – Salvaged topsoil specification.





SHA 920 – Landscaping Materials

COMPOSITION - EXISTING TOPSOIL & SALVAGED TOPSOIL						COMPOSITION - FURNISHED TOPSOIL							
TEST PROPERTY	TEST ¹ METHOD	1	TEST VALUE AND AMENDM		TEST	TEST ¹	TEST VALUE AND AMENDMENT						
Prohibited Weeds	-	Free of live stems or roo Thistle, Plumeless Thistle when inspected before tra	Thistle, Bull se Knotweed	PROPERTY Prohibited	METHOD	Free of live stems and roots of species in 920.01.01 as well as live stems							
Debris	_	1.0 % or less by weight of cement, concrete, asphalt, crushed gravel or construction debris when inspected.				Debris	_	and roots of Bermudagrass, Quackgrass, and Yellow Nutsedge. 920.01.01					
Grading		Sieve Size Passing by Weigh Minimum %		Weight Im %	Grading Analysis	R-58	920.01.01						
Analysis R-58	R-58	2 in.		100				Particle		% Passing by Weight			
		No. 4 No. 10		<u> </u>									
Textural T-88 Analysis		Particle		% Passing by Weight									
	T-88	Size	mm	Minimum	Maximum	Textural Analysis	T-88	Size	mm	Minimum	Maximum		
		Sand	2.0-0.050	15	77			Sand	2.0-0.050	20	75		
		Silt	0.050 - 0.002	Combined Silt and Clay	80			Silt	0.050 - 0.002	Combined	75		
		Clay	less than 0.002	23	30 Tonocil with			Clav	less than 0.002	Silt and Clay 25	30		
Soil pH	ASTM D 4972	pH 67 4.8 to 7.6. Apply I pH 4.8 to 6.1 per NMP.	Apply sulfur to Existing 10ps	aged Topsoil		ASTM	pH 6.1 to pH 7.2						
Organic		with pH 7.1 to 7.6 per NM	IP. t Apply compost to Evistic	lyagod	Soil pH	D 4972							
Matter	T-267	Topsoil with 1.0 to 3.7% C	DM per NMP.	ivageu	Organic Matter	T-267	4.0 to 8.0% OM by weight						
Nutrient Content	-	Administration will assess and optimum fertility ind	s. Apply fertilizer per NMP ex values (FIV) for phospho	uirement um.	Nutrient	_	920.01.01						
Soluble Salts	EC 1:2 (V:V)	800 ppm (1.25 mmhos/cm) or less. Apply gypsum to Existing Topsoil and Salvaged Topsoil with 500 to 800 ppm (0.78 to 1.25 mhos/cm) per NMP.				Soluble	EC 1:2	500 ppm (0.78 mmbos/cm) or loss					
Harmful	· · ·	Topsoil shall not contain substances in concentrations that are harmful to human health, water quality, or plant growth. Industrial waste such as ash, slag, raw sludge, dredge spoil, or similar materials shall not be soil components.				Salts	(V:V)						
Materials	_					Harmful Materials	_	920.01.01					



- High soluble salts due to Ammonia
 - Topsoil with bloom 1-2 dS/m.
 SHA < 0.78 dS/m
- Biosolids based products not included on approved amendment list.



EC correlates with NH3 concentration



Blends Ideal for Commercial and Residential Landscaping/Gardens



Farms Comprise Nearly 3/4 of Sales

Market segments breakdown from 2018-2021





Other Segments are More Profitable on Per Ton Basis

Net and Per Ton Value By Category



Category



Bloom Marketing: Website



2020: Revamped site with landing pages for key audience segments; targeted advertising and outreach driven to these pages

Bloom Marketing: Collateral



Enrich your soil with Bloom®, a soil conditioner rich in organic matter and nutrients made from Class A Exceptional Quality biosolids produced at DC Water's Blue Plains Advanced Wastawater Tradiment Plant.

Bloom is a flexible product with many applications, including actibitishment of lawns, trees, flowers and crops. If a sustainable alternative to chemical fertilizer and an affordable alternative to chemical providing the benefits of both in a single product. Qu product is a great solution for contractors tooling to enrich salvaged soil and meet nutrient and organic matter requirements, saving time, money and labor.

Bloom has been used by several major landscaping and construction companies in DC, Virginica and Maryland, in addition to 100-1 farms and community gardens in the DMV. Click here for a case study on how one leading U.S. construction company lurned to Bloom to affordably enrich salvage soil and grow luah new lurf on a new MD 5 (Branch Avenue) interchange near Brandywine, Maryland.

Product Specs and Pricing

Fresh Bloom: Our fresh product is produced daily at Blue Plans and available with one weak lead time at \$3.507 cubic gard (CV). Fresh Bloom is a cash-frictive solution for renewing salvage soil on site for growing turf, freas and more. Recommanded application: Blend 20 – 25% Fresh Bloom with lopsail, sand, bark, and/or sawdust.

Woody blend (30% Fresh Bloom and 70% hardwood fines). Also produced at Blue Plains, our mulch blend is a great solution for landscaping jobs large and small, offered at \$10/cy.

Cured Bloom (available in early summer): Our highly sought after dried product, cured Bloom is available in bulk or bagged. It's easy to apply, looks like topsoil and provides even further stabilized carbon and nutrients.

Delivery: Standard delivery charge of \$4/loaded mile with a \$150 minimum applies to all products or free pickup from Blue Plains facility (5000 Overlook Ave SW, Washington, DC 20032).

Guaranteed Nutrient Analysis 1.5-1.5-0

For Construction

Turfgrass growing on a Bloom-based topsoil

on this Maryland interchange grew so well that neighbors stopped to ask how it came in so fast.

 Nutrient-rich soil conditioner providing slow-releasing nitrogen, iron for darker

Reduces hauling costs and purchase of

matter needed to meet Maruland State

Improves drought resistance and water

Virginia, Pennsylvania, and the District of Columbia, including construction

· Permitted for any use in Maryland,

Sustainable, recycled material

· Weed- and debris-free

Highway Authority specifications among

arass and areen leaves and other

expensive composts or fertilizer

Supplies all the nutrients and organic

Benefits of Bloom

micronutrients

retention capacity

others





Bloom^a is a recided product made from EPA. Nutrient content: 15%N, 15% P₂O₀, 1% Ca, 2% Fe bloemail.cam bloemail.cam bloemail.cam 20%765.2022 or 109

For Landscapers



40% 220 BUSHELS/ACRE IS THE BEST EVED RECORDED AT AQUASCO FARM

Chappelear Enterprises achieved an incredible result for three acres of corn further amended with potash and a tight in Aquasco, Maryland with the help of ures starter to support germination per the December 2014 American Starter to support germination per the

For Farmers

• Targeted materials in lieu of lengthy "one size fits all" marketing packet





How to use Bloom

Bloom is easy to use. Please follow our guidelines for the best results.

- Plant Establishment trees, flowers, vegetables, fruit, herbs Incorporate 1/2-1 inch of Bloom to a depth of 6-12 inches of existing soil.
- Turf Establishment Lawns (before seeding or sodding) Incorporate 1-2 inches of Bloom to a depth of 6-12 inches of existing soil.
- Potting Soil Uniformly blend 10% Bloom into existing potting soil or other growing media to enrich soil for container gardening or potted plants.
- Topdressing Spread ¼ inch Bloom evenly on your lawn to improve soil quality without disturbing turf growth.

Ask a salesperson to learn more, or contact Bloom directly at bloomsoil.com, bloom@bloomsoil.com or 202-765-3292.

For Home Gardeners



Bloom Marketing: Advertising

Join the growing list of farmers, landscapers, home gardeners, and others using Bloom to get their crops, grass and plants blooming today!

Let's Get Growing!







Give Your Soil a Boost with Bloom!

Lay the perfect foundation for your crops, landscaping and more with Bloom, an exceptional soil amendment. Bloom is a sustainable alternative to chemical fertilizer and an affordable weed-seed-free alternative to compost.

Whether you're growing flowers, trees, turf, vegetables or other crops, Bloom' slow-release nitrogen, iron, and other nutrients will give them the boost they need. Bloom also improves drought resistance and water retention capacity.

Bloom® is a recycled product made from EPA-certified Class A Exceptional Quality biosolids.

nutrient content: 1.5% N, 1.5% P₂O₅, 1% Ca, 2% Fe

bloomsoil.com bloom@bloomsoil.com 202-765-3292 ext.103 Return this postcard or visit bloomsoil.com/farms for a free sample load of Bloom.

сит оит 🚰
BLOOM
NAME
BUSINESS NAME
PHONE
EMAIL
AC REAGE (If farm/nursery)
CROPS (If applicable)
CURRENT SOURCE OF FERTILIZER / SOIL AMENDMENT

bloomsoil.com

• Ad dollars reserved for priority markets rather than trying to reach everyone

BLOOD SOIL,* BETTER EARTH. Bloom Marketing: Events



Blue Plains Tour

Webinar recordings available at bloomsoil.com/videos/





Four Streams Golf Course after one Bloom application

You are invited! Please join us for a webinar June 30 to learn about the benefits and applications of <u>Bloom</u>, DC Water's high performing, sustainable fertilizer, for turfgrass professionals.

This webinar will feature speakers from a leading Maryland golf course, a turfgrass specialist and an engineer with DC Water, and provide practical information on how you can use this affordelia. Incelly produced enil



12pm - 1pm

Tuesday, June





Marketing Bloom Translates to Both Revenue and Net Savings

Year	Goal (tons)	Achieved (tons sold)	Savings	Revenue	Total
2017	9000	8600	\$260,000	\$22,000	\$282K
2018	20,000	8038	\$280,000	\$47,000	\$320K
2019	40,000	39,873	\$715,000	\$170,000	\$900k
2020	60,000	43,544	\$1,200,000	\$230,000	\$1.4M



- Concerns about heavy metals and other safety issues; public perception: Using peer influence/influential figures/companies to normalize biosolids use; being transparent with data
- Farmer willingness and ability to pay: Subsidizing rate for farmers, while being willing to walk away from lowball deals in order to protect overall pricing strategy
- Seasonality of demand: Developing customer segments/storage arrangements who can take material in down months, being willing to cut deals in down season (and using land app as safety net)
- *Regulatory hurdles:* Ongoing challenge that has impacted on sales for construction, farms in certain states. Proactively lobbying for regulatory chances while not counting on them for success

Thank you!



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